



## Preventive Maintenance Programs



**Reduce emergency repair costs and provide a safe working environment by using our complete PM Program for your Door and Dock equipment!**

**Each Program Includes:**

- Our exclusive Quality Assurance & Safety Inspection
- Minor adjustments as needed
- Lubrication of all points of friction
- Testing of all equipment functions
- A detailed written report of our inspection
- Priority service for emergency repairs
- Documentation of all door sizes & types to facilitate efficient repairs
- A FREE estimate of any repairs to restore safe operation
- A FREE emergency service label for your convenience
- Customized programs to meet your budget

**Our program has proven that early detection of equipment problems can save you money, reduce injuries, and increase energy efficiency.**



*Rolling Steel*



*Glass/Aluminum*



*Dock Levelers*



*Hollow Metal*



*Airplane Hangars*

**(800) 698-6783**  
**Service@VortexDoors.com**



Call 1-800-698-6783  
to customize your plan!  
www.VortexDoors.com



### GLASS/ALUMINUM – HOLLOW METAL DOORS

**\$198.00 first 3 doors**

\$35.00/each additional unit



#### Preventive Maintenance Includes:

- Adjusting the closing speed for safety
- Inspection of doors for hydraulic fluid leaks
- Inspection of proper closing to increase energy efficiency and ADA Compliance
- Inspection of pivot assembly, threshold, framing, and locking hardware
- Tightening of all closer arms
- *Plus, all additional items on reverse side*



### ROLLING STEEL – SECTIONAL OVERHEAD DOORS

**\$198.00 first 3 doors**

\$35.00/each additional unit



#### Preventive Maintenance Includes:

- Tightening of loose fasteners and mountings
- Inspection of springs for fatigue and wear
- Lubrication of rollers, hinges, guides, bearings, and other applicable hardware
- Inspection of shaft assembly, cables, and drums on sectional doors
- Lubrication of bearings, bushings, and drive chain on motor operator
- Inspection and adjustment on any safety devices
- *Plus, all additional items on reverse side*



### DOCK LEVELERS & DOCK EQUIPMENT

**Pit Levelers - \$198.00 first 3 units**

\$59.00/each additional unit

**Edge of Dock - \$198.00 first 3 units**

\$49.00/each additional unit



#### Preventive Maintenance Includes:

- Inspection of all hydraulic fluid levels
- Minor cleaning of debris around and under leveler
- Lubrication of all hinge pins, cylinder mounting pins, and other points of friction
- Inspection of welds and structure for cracks, wear or any other indications of fatigue or overloading
- *Plus, all additional items on reverse side*



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